VACUUM PUMP VTL 105/G1

These vacuum pumps have a suction flow rate of 105 m³/h.
The vacuum lubrication with oil recirculation is adjusted via two oilers located in correspondence of the support bearings.
The rotor is cantilevered-fitted on the motor shaft and supported by independent bearings housed in the two pump flanges.
The pump and the electric motor are, therefore, two independent units and fixed onto a special support and connected to each other via an elastic transmission joint.
All this allows using standard electric motors, in the shapes and sizes indicated in the table.
The pump is surface cooled. Heat is dispersed from the outer surface, suitably finned, by means of a radial fan placed between motor and pump.
An oil recovery tank is installed on the pump exhaust. This tank contains a separator filter that prevents oil mists and reduces noise.
A check valve and a filter must be installed on the suction inlet.
These pumps are supplied with three-phase electric motors only.

VTL 105/G1 (50 Hz)

VTL 105/G1 (60 Hz)
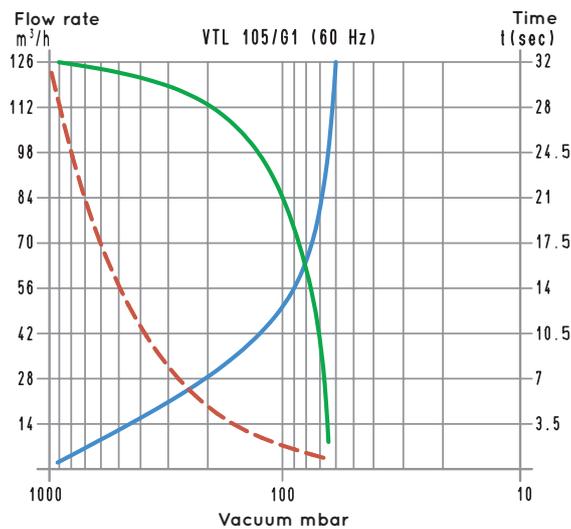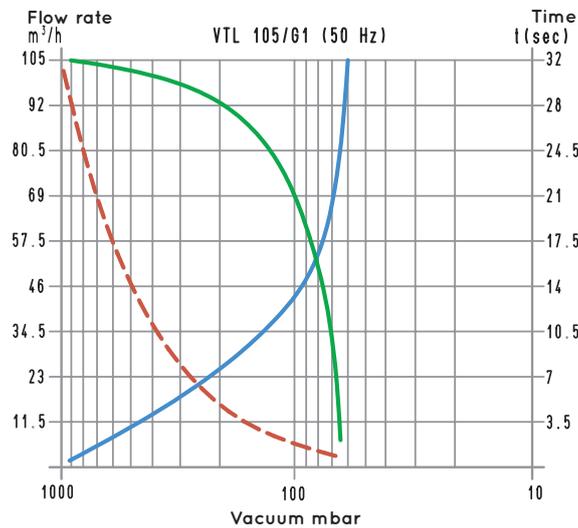
To calculate the emptying time of a volume of V_1, use the following formula: $t_1 = \dfrac{t \times V_1}{100}$

—————— Curve relative to the flow rate (referring to the suction pressure)
- - - - - Curve relative to the flow rate (referring to a 1013 mbar pressure)
—————— Curve regarding the emptying time of a 100-litre volume

V_1: Volume to be emptied (l)
t_1: time to be calculated (sec)
t : time obtained in the table (sec)

VACUUM PUMP VTL 105/G1
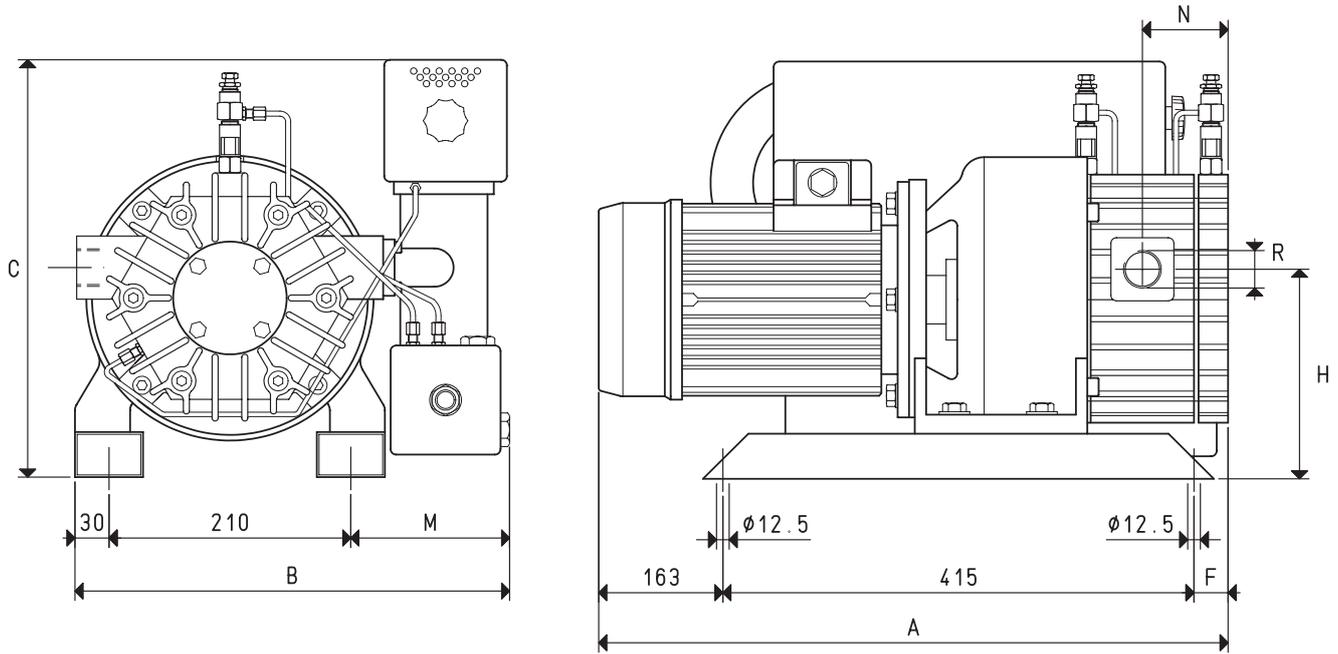
Item		VTL 105/G1	
Frequency		50Hz	60Hz
Flow rate	m³/h	105.0	126.0
Final pressure	mbar abs.	50	
Motor performance 3~	volt	230/400±10%	265/460±10%
Motor power 3~	Kw	3.00	3.60
Motor protection	IP	55	
Rotation speed	g/min⁻¹	1440	1700
Motor shape		B5	
Motor size		100	
Noise level	dB(A)	72	74
Max weight 3~	kg	97.6	
A		690	
B		400	
C		445	
F		112	
H		186	
M		160	
N		122	
R	Ø gas	G1"1/2	

Accessories and Parts		VTL 105/G1
Oil charge	L	2.6
Lubricating oil	type	ISO 150
Deoiling cartridge	item	00 VTL 105G1 29
Vane	item	00 VTL 105G1 10 (N°6)
Sealing kit	item	00 KIT VTL 105G1
Check valve	item	10 07 10
Exhaust filter	item	FB 50 - FC 50 - FPL 6- FCL 6- FIL 6
Adjustable drip oiler	item	00 VTL 00 11

Transformation ratio: N (newton) = Kg x 9.81 (force of gravity)   inch = $\dfrac{mm}{25.4}$; pounds = $\dfrac{g}{453.6}$ = $\dfrac{Kg}{0.4536}$ cfm= m³/h x 0.588; inch Hg= mbar x 0.0295; psi= bar x 14.6